



C8051T6xx/3xx One Time Programmable (OTP) USB MCUs

Agenda

- C8051T6xx/3xx family overview
- C8051T6xx/3xx family differences from flash-based devices
- OTP development flow
- Other considerations
- Development tools
- > Summary





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USB OTP Device Family



Introducing the C8051T62x/32x

Reduce cost, simplify design and shorten development time

- USB crystal-less operation capability
- Best-in-class analog capabilities five times faster than any competitor
- Accomplish more work in less time with a high performance processing core
- OTP versions for very cost-sensitive applications

Accelerate time-to-market

- Production-ready software drivers
- Step-by-step application notes and code examples
- Easy-to-use development tools



> Pin and code compatible enabling an easy migration path

 OTP C8051T32x is compatible with Flash-based C8051F32x enabling a cost reduction path





USB Design Challenges

- Typical USB microcontrollers lack high-precision analog capabilities creating a more complex and expensive system solution
 - Higher BOM cost: external components are required
 - Significant hardware and software design effort

- Most applications require more than just USB connectivity
 - Most MCUs are designed to enable only USB connectivity
 - Multi-tasking operation can quickly saturate CPU performance

- Competitive limitations
 - External analog components are required increasing BOM cost and complexity
 - Expensive high-end or chip set solutions are implemented to overcome performance bottleneck









OTP and Flash Device Differences C8051T62x/32x vs. C8051F34A



Code Memory Storage

- Flash memory used on C8051F34A family
- Byte-programmable EPROM code memory on the C8051T62x/32x families
 - When pre-fetch engine is enabled (default) timing is similar to flash devices
 - Porting considerations
 - Insure no firmware routines exist to erase code memory
 - In application firmware can write to memory, but only once
 - Add a 4.7 uF capacitor to enable programming the V_{PP} pin to ground
 - C8051T62x and C8051T32x devices

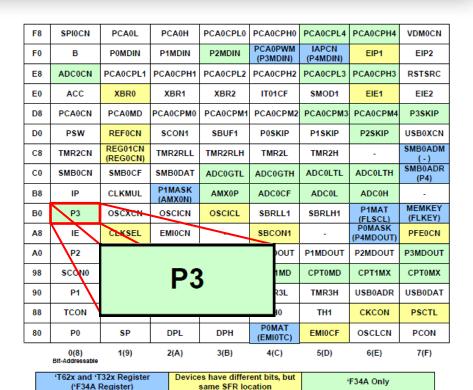
Feature	C8051F34A	C8051T62x/32x	
Code memory can be erased and reprogrammed	Yes	No	
Programming voltage (V _{PP}) required to program code memory	No	Yes	
Code memory can be erased from firmware on the device	Yes	No	
Code memory can be written from firmware on the device	Yes		
Code memory can be read from firmware on the device	Yes		





Special Function Registers (SFR) (1 of 2)

- Differences related to functionality and features
- SFRs can exist in one family and not another
 - Reading and writing these registers does not cause any problems if not present
 - Porting considerations
 - None
 - Example: P3 register is not found in the C8051T622 and is on the F34A







Special Function Registers (SFR) (2 of 2)

Some registers have additional bits defined

- Peripheral behavior remains unchanged if the default settings are used
- Porting considerations
 - To maintain functionality verify that default bit settings are used for additional bits in common registers
- Example:
 - REF0CN register adds REFBGS to halve the ADC reference voltage
 - Default setting maintains functionality with the C8051F34A

F8	SPI0CN	PCA0L	PCA0H	PCA0CPL0	РСА0СРН0	PCA0CPL4	PCA0CPH4	VDM0CN
F0	В	POMDIN	P1MDIN	P2MDIN	PCA0PWM (P3MDIN)	IAPCN (P4MDIN)	EIP1	EIP2
E8	ADC0CN	PCA0CPL1	PCA0CPH1	PCA0CPL2	PCA0CPH2	PCA0CPL3	РСА0СРН3	RSTSRC
E0	ACC	XBR0	XBR1	XBR2	IT01CF	SMOD1	EIE1	EIE2
D8	PCA0CN	PCA0MD	PCA0CPM0	PCA0CPM1	PCA0CPM2	PCA0CPM3	PCA0CPM4	P3SKIP
D0	PSW	REF0CN	SCON1	SBUF1	POSKIP	P1SKIP	P2SKIP	USB0XCN
C8	TMR2CN	REGOICN (REGOCN)	TMR2RLL	TMR2RLH	FMR2L	TMR2H	-	SMB0ADM (-)
C0	SMB0CN	МВ 0				COLTL	ADC0LTH	SMB0ADR (P4)
В8	IP	CLKM	REFOCN DCOL					-
В0	P3	osox	IXLI UCIN			P1MAT (FLSCL)	MEMKEY (FLKEY)	
A8	IE	CLKS					P0MASK (P4MDOUT)	PFE0CN
A0	P2	SPI0CFG	SPI0CKR	SPI0DAT	POMDOUT	P1MDOUT	P2MDOUT	P3MDOUT
98	SCON0	SBUF0	CPT1CN	CPT0CN	CPT1MD	CPT0MD	CPT1MX	CPT0MX
90	P1	TMR3CN	TMR3RLL	TMR3RLH	TMR3L	TMR3H	USB0ADR	USB0DAT
88	TCON	TMOD	TL0	TL1	TH0	TH1	CKCON	PSCTL
80	P0	SP	DPL	DPH	POMAT (EMIOTC)	EMI0CF	OSCLCN	PCON
	0(8) Bit-Addressable	1(9)	2(A)	3(B)	4(C)	5(D)	6(E)	7(F)

Devices have different bits, but

same SFR location

T62x and 'T32x Register

('F34A Register)

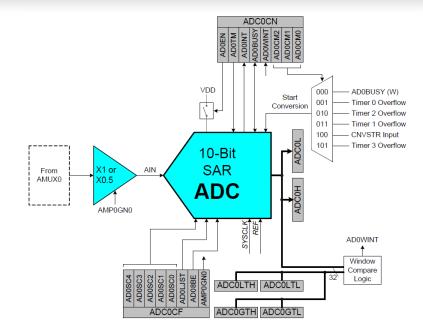


'F34A Only

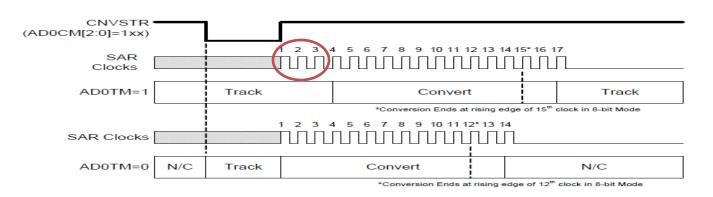


Analog Considerations

- ADC sample rate increase to 500 ksps
 - SAR clock increased to 8.33 MHz
- Gain setting of 0.5x now available
- Single ended inputs only
- External conversion start timing provides additional options



ADC Diagram

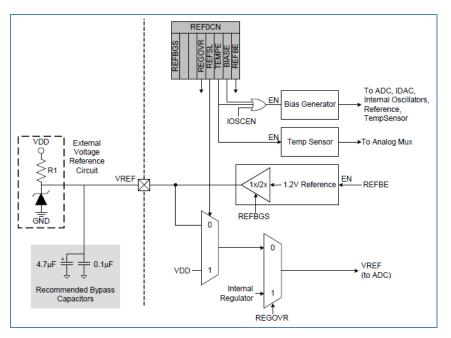






Analog Considerations

- More voltage reference options
- Calibrated temperature sensor
- Porting considerations
 - AMX0CN register should always be written as 11111b
 - Default register settings for the reference selection maintain functionality
 - Temperature sensors have different transfer functions and firmware should be adjusted accordingly





VREF Diagram



Supply Voltage Considerations (1 of 2)

Process technology change and second voltage regulator added

- V_{DD} output now 3.45 V instead of 3.3 V
- Second regulator provides 1.8 V
 - Additional registers to support the regulator functionality (REG01CN)
 - Can be placed in a low power mode
- V_{IO} pin added on some devices in case the port input/output voltages are required to be different from the V_{DD} that the device is operating
- V_{DD} monitor threshold voltage changes
- Porting considerations
 - None for firmware, but care must be observed for electrical connections

Feature	C8051F34A	C8051T63x/32x
Supply voltage range	2.7–3.6 V	1.8–3.6 V
3.3 V regulator for V _{DD}	Yes	No
3.45 V regulator for V _{DD}	No	Yes
1.8 V regulator for internal core voltage	No	Yes
Maximum voltage on any I/O pin	5.8 V	*V _{DD} + 3.6 V (5.8V max)

^{*}If supply voltage reduced to 0 V then voltage at the pin must be less than 3.6 V





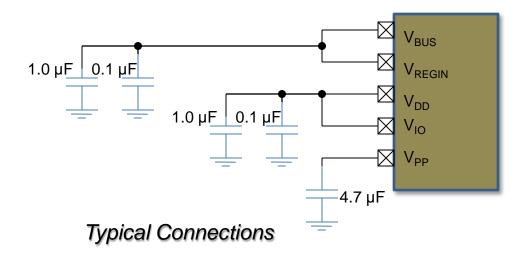
Supply Voltage Considerations (2 of 2)

V_{IO} considerations

- $V_{IO} \le V_{DD}$
- Not all packages have a V_{IO} pin
- Reset can be pulled up to VDD

V_{PP} considerations

- When using in-application programming (IAP) a 4.7 uF capacitor is required on the V_{PP} pin
- It is not recommended to use the V_{PP} pin as GPIO if IAP to be used
 - If GPIO and IAP are required then the external circuit on the pin must not provide a load when the programming is enabled







Low Power Modes and Clocking

Suspend mode operation turns off the internal oscillator

- C8051F34A requires USB resume signaling or VBUS interrupt to exit suspend
- C8051T62x/32x devices exit suspend using
 - Resume signaling or VBUS interrupt
 - Port match
 - Timer 3 if running from external oscillator or the low frequency internal oscillator

Clocking options vary between devices

- Porting considerations
 - CLKMUL register remains across all devices for compatibility even though the internal oscillator is used to drive the USBCLK directly

Feature	C8051F34A	C8051T62x
Internal calibrated 24.5 MHz oscillator (divided by 1, 2, 4 or 8)	Yes	No
Internal calibrated 48 MHz oscillator (divided by 1,2,4 or 8)	No	Yes
Internal 80 kHz oscillator (divided by 1, 2, 4 or 8)	Yes	Yes
External CMOS clock (digital input)	Yes	Yes
External oscillator in RC or capacitor mode	Yes	Yes
External oscillator in crystal oscillator mode	Yes	Yes





Additional Features

➤ SMBus/I²C

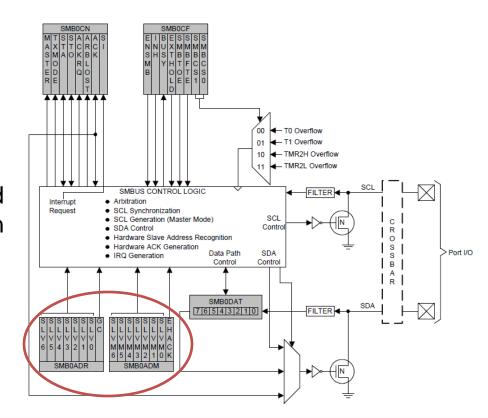
- Optional hardware address recognition and automatic ACK
 - Reduces firmware overhead

Port match

- Allows system events to be triggered by a logic value change on a port pin
- Can generate interrupts
- Can wake the device from suspend mode

> PCA

Includes 9, 10 and 11 bit PWM generation









Developing USB OTP Applications



The C8051T62x/32x Development Kit

Kit contents for C8051T620 and C8051T622

- C8051T62x motherboard
- C8051T62x emulation daughter board with C8051F34A installed
- Socket daughter board (one of the following):
 - C8051T62x QFN 32-pin (C8051T620DK)
 - C8051T622 QFN 24-pin (C8051T622DK)
- Twenty device samples (one of the following):
 - C8051T620-GM (C8051T620DK)
 - C8051T622-GM (C8051T622DK)
- C8051Txxx development kit quick-start guide
- Product information CD-ROM includes:
 - Silicon Labs Integrated Development Environment (IDE)
 - Evaluation version of 8051 development tools (macro assembler, linker, C compiler)
 - Source code examples and register definition files
 - Documentation
- AC-to-DC universal power adapter
- Two USB cables





Required Software

Required software

- Silicon Labs IDE or 3rd party IDE
- C compiler—code limited evaluation versions supplied with the kit

Recommended software

- Configuration wizard—Configuration Wizard 2
- Virtual com port (VCP) drivers
- ToolStick Terminal
- uVision driver for Keil if using the uVision IDE

Software can be downloaded at http://www.silabs.com/mcudownloads





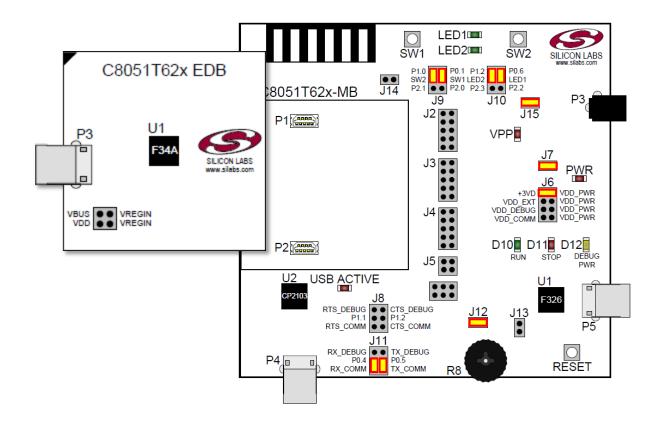
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Using the Kits



Attaching a Daughter Card

- Development can start using the flash-based C8051F34A
 - Plug the C8051T62x EDB emulation daughter board into the motherboard sockets P1 and P2 (C8051T62x EDB has the C8051F34A device)



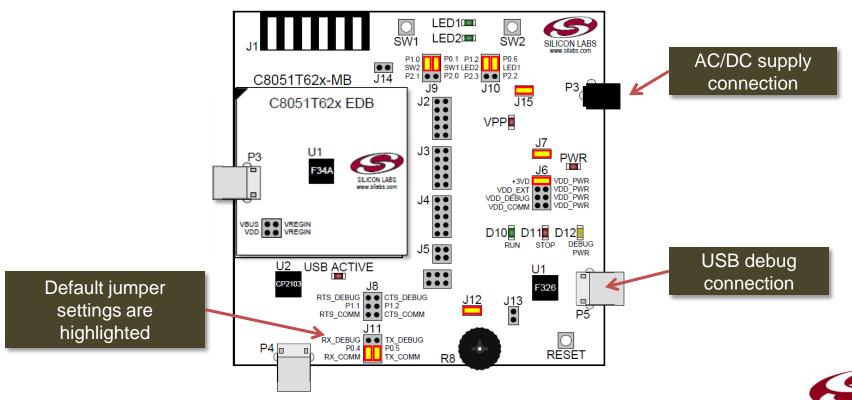
Using the C8051F34A for Development





Making Mother Board Connections

- Verify jumper settings with the DK user's guide
- Connect USB cable to the mother board P5
 - Provides code download and debug capability
 - Provides interface to targets UART peripheral if enabled using J11
- Connect the AC/DC power adapter to the barrel plug P3

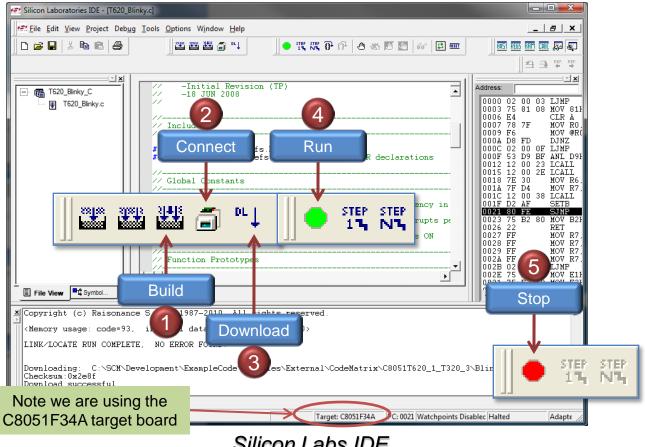




Verify Tool Flow

Build a sample project

- Open T620_Blinky_C.wsp project using the Silicon Labs IDE
 - Found in the C:\Silabs\MCU\Examples\C8051T620_1_T320_3 directory
- Build, connect, download and run the project



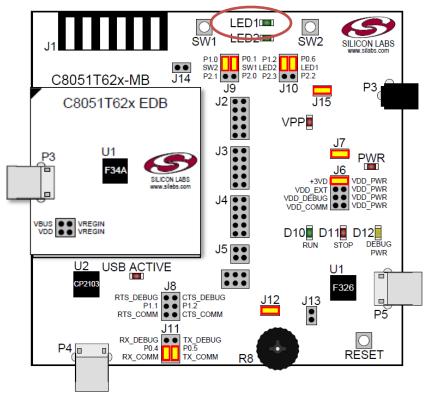


Silicon Labs IDE



Blinking the LED

- When the application is running LED1 should be blinking
- ➤ Code can be modified and downloaded multiple times using the C8051F34A



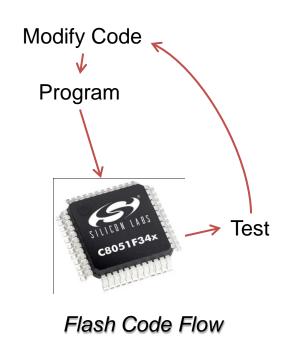
Running the Test Application

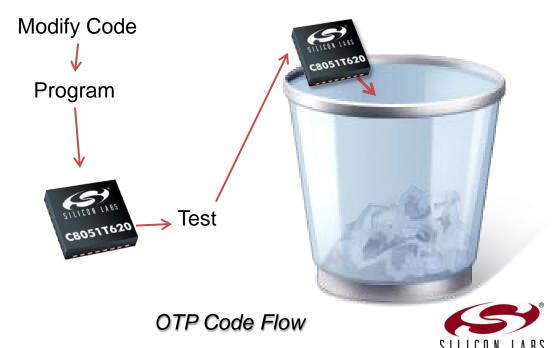




Developing the Application

- Make modifications to the example code to provide the required system functionality (recommended) or write the application from scratch
- ➤ Using the flash-based C8051F34A many code iterations can be done without having to burn the code into the OTP device
 - Since OTP devices can only be programmed once they would have to be discarded after each code test







Porting the Application to the OTP Device

- Once the application code has been completed on the flash-based MCU migrate the project to the OTP version
 - Make necessary porting changes based on MCU differences
 - USB clock recovery step size

```
// USBO_Init
  Return Value - None
// Parameters - None
// - Initialize USBO
// - Enable USBO interrupts
// - Enable USBO transceiver
- Enable USBO with suspend detection
void Usb_Init(void)
  POLL_WRITE_BYTE(POWER,
                           0x08); // Force Asynchronous USB Reset
  POLL WRITE BYTE(IN1IE)
                           0x07); // Enable Endpoint 0-2 in interrupts
  POLL_WRITE_BYTE(OUT1IE, 0x07); // Enable Endpoint 0-2 out interrupts
  POLL_WRITE_BYIE(CMIE,
                          Ox07); // Enable Reset, Resume, and Suspend
                                  // interrupts
#ifdef USB LOW SPEED
  USBOXCN = 0xC0;
                                     Enable transceiver; select low speed
  POLL_WRITE_BYTE(CLKREC, 0xA9);
                                     Enable clock recovery; single-step
                                     mode disabled; low speed mode enabled
  USBOXCN = 0xE0:
                                     Enable transceiver; select full speed
  POLL_WRITE_BYTE(CLKREC, 0x89);
                                     Enable clock recovery, single-step
                                     mode disabled
#endif /* _USB_LOW_SPEED_ */
  EIE1 = 8x02
                                  // Enable USBO Interrupts
  EA = 1:
                                  // Global Interrupt enable
                                  // Enable USBO by clearing the USB
                                  // Inhibit bit
  POLL_WRITE_BYTE(POWER,
                          0x01): // and enable suspend detection
```

```
// USB0 Init
🗸 Return Value - None
// Parameters - None
// - Initialize USBO
// - Enable USBO interrupts
// - Enable USBO transceiver
- Enable USBO with suspend detection
void Usb_Init(void)
   POLL WRITE BYTE (POWER,
                           0x08); // Force Asynchronous USB Reset
                           0x07); // Enable Endpoint 0-2 in interrupts
   POLL_WRITE_BYTE(IN1IE,
   POLL WRITE BYTE(OUT1IE, 0x07); // Enable Endpoint 0-2 out interrupts
   POLL WRITE_BYIE(CMIE,
                           0x07); // Enable Reset, Resume, and Suspend
                                  // interrupts
  def _USB_LOW_SPEED_
  USBOXCN = 0xC0:
                                     Enable transceiver; select low speed
   POLL WRITE BYTE(CLKREC, 0xAF);
                                     Enable clock recovery; single-step
                                     mode disabled; low speed mode enabled
   USBOXCN = 0xE0;
                                     Enable transceiver; select full speed
   POLL_WRITE_BYTE(CLKREC, 0x8F);
                                     Enable clock recovery, single-step
                                     mode disabled
#endif /* _USB_LOW_SPEED_ */
  EIE1 |= 0::02
                                  // Enable USBO Interrupts
  EA = 1:
                                  // Global Interrupt enable
                                  // Enable USBO by clearing the USB
                                  // Inhibit bit
  POLL WRITE BYTE(POWER, 0x01); // and enable suspend detection
```

Flash Code Flow

OTP Code Flow





Using the Oscillator

- Internal oscillator is now 48 MHz instead of 12 MHz
- For backward compatibility the clock multiplier registers remain although they provide no functionality

// Sysclk_Init

// Select USB clock CLKSEL |= USB INT OSC DIV 2; OSCICN $| = 0 \times 03 \rangle$ // Configure internal oscillator for // its maximum frequency and enable // missing clock detector // This clock multiplier code is no longer necessary, but it is retained // here for backwards compatibility with the 'F34x. $CLKMUL = 0 \times 00:$ // Select internal oscillator as // input to clock multiplier CLKMUL |= 0x80; // Enable clock multiplier Code remains from the C8051F34A. It can Delay(); // Delay for clock multiplier to begin CLKMUL |= 0xC0; // Initialize the clock multiplier be removed when using the C8051T62x. Delay(); // Delay for clock multiplier to begin

```
// Return Value - None
// Parameters - None
Initialize system clock to maximum frequency.
void Sysclk Init(void)
#ifdef _USB_LOW_SPEED_
   OSCICN |= 0 \times 03;
                                       // Configure internal oscillator for
                                       // its maximum frequency and enable
                                       // missing clock detector
   CLKSEL = SYS_INT_OSC;
                                       // Select System clock
   while(!(CLKMUL & 0x20));
                                      // Wait for multiplier to lock
  CLKSEL = SYS INT OSC:
                                       // Select system clock
  CLKSEL |= USB_4X_CLOCK;
                                       // Select USB clock
#endif /* USB LOW SPEED */
```



Applications with an ADC

- Voltage reference options can be optimized for dynamic range
- C8051T62x/32x is single ended and doesn't have a mux for the negative input
- > SAR clock can remain the same or can be increased for faster sample rates

```
✓ ADCO Init

                                                                                 // ADCO Init
// Return Value: None
                                                                                  // Return Value: None
// Parameters:
                                                                                 // Parameters:
                                                                                                     None
// Configures ADCO to make single-ended analog measurements on pin P1.1
                                                                                 // Configures ADCO to make single-ended analog measurements on pin P2.5.
                                                                                  void ADC0_Init (void)
void ADC0_Init (void)
                                                                                     ADCOCN = 0x02:
                                                                                                                            // ADCO disabled, normal tracking,
  ADCOCN = 0x02;
                                      // ADCO disabled, normal tracking,
                                                                                                                            // conversion triggered on TMR2 overflow
                                      // conversion triggered on TMR2 overflow
  REFOCN = 0x03:
                                      // Enable on-chip VREF and buffer -
                                                                                   REFOCN = 0x03;
                                                                                                                            // Enable on-chip VREF and buffer
  AMXOP = 0x13:
                                      // ADC0 positive input = P1.1
                                                                                     AMXOP = 0x0D:
                                                                                                                            // ADCO positive input = P2.5
  AMXON = 0x1F: -
                                       // ADCO regative input = GND
                                      // i.e., single ended mode
                                                                                  ➤ ADCOCF = ((SYSCLK/3000000)-1)<<3; // Set SAR clock to 3MHz</p>
  ADCOCF = ((SYSCLK/3000000)-1)<<3; -// set SAR clock to 3MHz
                                                                                     ADCOCF = 0x00;
                                                                                                                            // Right-justify results
                                                                                     ADCOCF \mid = 0x01;
                                                                                                                            // Gain = 1
  ADCOCF = 0 \times 00:
                                      // right-justify results
                                                                                     EIE1 | = 0 \times 08 \rangle
                                                                                                                            // Enable ADCO conversion complete int.
  EIE1 | = 0 \times 08 \rangle
                                      // enable ADCO conversion complete int.
  ADOEN = 1;
                                      // enable ADCO
                                                                                                                            // Enable ADCO
                                                                                     ADOEN = 1;
```

Flash Code Flow

OTP Code Flow





Measuring Temperature

- Temperature sensor measurements differ between the two families
 - Transfer function of the temperature sensors is different
- OTP devices have temperature compensation at 0 °C using V_{DD}

```
#define COMP_ADDRESS 0x3FFA // Location of TOFFH and TOFFL
U16 code COMPENSATION _at_ COMP_ADDRESS; // TOFFH and TOFFL stored in EPROM
// memory
```

•Compensation value stored in code memory

```
ADC0_Init
🗸 Return Value : None
🗸 Parameters : None
  Initialize the ADC to use the temperature sensor
void ADC0_Init (void)
  REFOCN = 0x0E:
                                       // VREF is VDD, Temp. Sensor ON, Bias ON
  AMXOP = 0x1E;
                                       // Selects Temp. Sensor
  ADCOCF = ((SYSCLK/3000000)-1)<<3; // Set SAR clock to 3MHz
  ADCOCF = 0x04;
                                       // ADCO is left justified
  ADCOCN = 0x82;
                                       // ADC ON, starts on TMR2 overflow
  EIE1 | = 0 \times 08 |
                                       // Enable ADCO conversion complete int.
```

```
■ADC uses V<sub>DD</sub> as V<sub>REF</sub>
```

•Mux input set to temp sensor

•Firmware uses the new slope, offset and compensation to determine temperature

OTP Code Flow

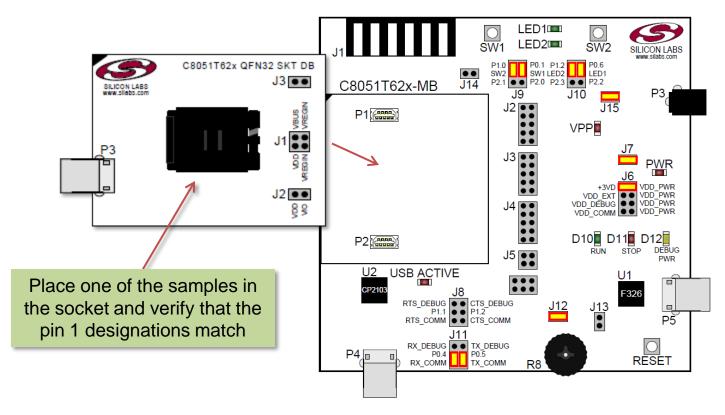




Change the Daughter Card

Once code porting has been completed

- Attach the C8051T620 SKT DB daughter card into the motherboard sockets P1 and P2
 - C8051T62x QFN SKT DN has a socket for the specific device package
 - Sample devices provided in the kit



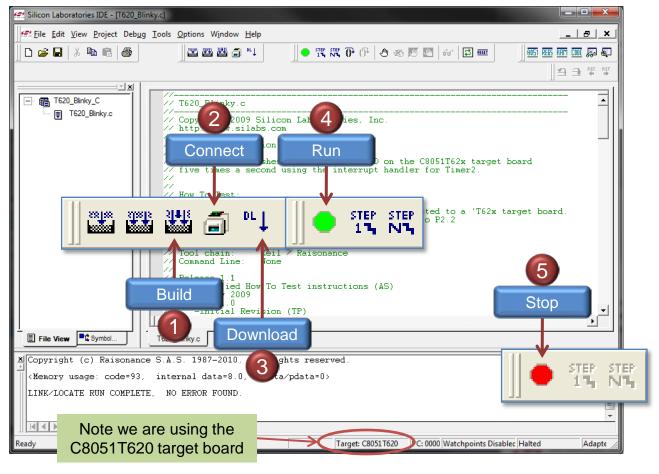




Build, Download and Run the Application

Test the OTP application

Build, connect, download and run the project







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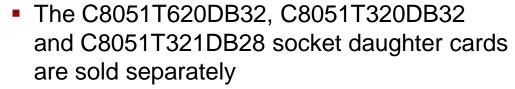
Development Tools



C8051T620DK Development Kit

C8051T620DK Development Kit

- Enables real-time code development and evaluation of the C8051T620 product family
- Includes:
 - Motherboard
 - Daughter and socket boards
 - Quick start guide
 - Integrated development environment (IDE)
 - USB debug adaptor
 - Wall power adaptor
 - USB cables
 - 20 C8051T620-GM samples
 - Complete documentation



- Can be used in conjunction with the C8051T620DK to program the T62x parts
- Each card is available for \$25.00 USD (MSRP)



C8051T620DK Development Kit

The C8051T620DK Development Kit is available for \$129.00 USD (MSRP)

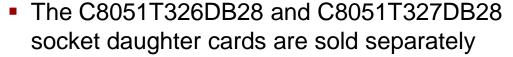




C8051T622DK Development Kit

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Available Documentation and Software

- Product data sheets available (www.silabs.com/USB)
- Data shorts available (www.silabs.com/USB)
- Example code included on IDE installation (www.silabs.com/MCUdownloads)
- USBXpress drivers (www.silabs.com/USBXpress)
- Application Notes available (www.silabs.com/USB)
 - AN169 USBXpress programmer's guide
 - AN200 USB boot loader with shared USBXpress library
 - AN220 USB driver customization
 - AN249 Human interface device tutorial
 - AN368 Difference between the C8051F34A and the C8051T62x and C8051T32x device families
 - AN455 Porting code for C8051F320/1 devices to C8051T320/1 devices
 - AN456 Porting code for C8051F326/7 devices to C8051T326/7 devices
 - AN456 Porting code for C8051F326/7 to C8051T326/7 devices
 - AN532 HID library API specification
- Best-in-class product support and comprehensive software ecosystem
 - Silicon Labs offers free vendor PID (www.silabs.com/products/mcu/Pages/request-PID.aspx)
 - Pre-programming services







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Summary

Summary

Silicon Labs USB solutions are designed to reduce cost, simplify design and shorten development time

- Best-in-class analog capabilities five times faster than any competitor
- Accomplish more work in less time with a high performance processing core
- USB crystal-less operation capability
- OTP versions for cost sensitive applications

22 new products supported by a comprehensive development ecosystem

- Production-ready software
- Step-by-step application notes and code examples
- Easy-to-learn development tools

> Pin and code compatible enabling an easy migration path

- C8051F38x is pin and code compatible with the C8051F34x
- OTP C8051T32x is compatible with flash-based C8051F32x enabling a cost reduction path





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